Throttle Body Spacer
2012-2018 JK Wrangler
Part Number: RT35007

Kit Contents
- Throttle Body Spacer
- Throttle Body Spacer Gasket
- (4) Throttle Body Screws
- (4) Flat Washers

Required Tools
- Ratchet
- Flathead Screwdriver
- 10mm Socket
- Torque Wrench

Read all instructions carefully prior to starting installation.

1. Ensure that all components in kit are accounted for.
2. Disconnect the negative battery terminal using a 10mm socket.
3. Remove the engine cover by pulling the front of the engine cover up and toward the front of the Jeep.
4. Disconnect the air temperature sensor connector from the air intake tube by sliding the red safety clip on the plug away from the air intake tube, depressing the plastic clip on the plug, and pulling it away from the sensor. **NOTE:** Do not pull on the wiring when disconnecting the connector.
5. Remove the bolts holding the air intake tube to the radiator using a 10mm socket. Loosen, but do not remove, the clamps holding the air intake tube in place using a flathead screwdriver. Remove the air intake tube and set it aside for reinstallation.
6. Remove the four throttle body mounting screws using a 10mm socket and lay the throttle body beside the thermostat housing. Removing the wiring harness from the throttle body is not necessary.
7. Clean any dirt or debris from the intake manifold and throttle body. Check the throttle body gasket for damage. Replacement gaskets are available. Replaces Part Number: 53032763AA
8. Slide a Flat Washer onto each Throttle Body Screw. Slide the 4 mounting screws through the mounting holes in the throttle body and hold them in place with your hand.
9. Place the Throttle Body Spacer Gasket onto the throttle body. Ensure the flat side of the gasket is oriented to the bottom of the throttle body.
10. Install the Throttle Body Spacer with the notch facing the front of the Jeep and the bottom of the throttle body.
11. Screw the 4 mounting screws into the intake manifold and tighten them equally using a 10mm socket. Torque the bolts in an criss-cross pattern to 6.5 ft. lbs. (80 in. lbs.).
12. Reinstall the air intake tube and air temperature sensor connector in the reverse order that they were removed.
13. Reconnect the negative battery terminal.

While every attempt is made to ensure that the information contained in these instructions is correct, no liability can be accepted by the authors for loss, damage, or injury caused by any errors in, or omissions from the information given. All service should be performed by qualified mechanics. Crown Automotive Sales Co., Inc. cannot be held responsible for any mechanical work performed. Standard and accepted safety precautions should be used in every procedure.