



## Crown Automotive Sales Co., Inc. Hydraulic Fan Pressure Hose Installation Instructions Replaces P/N: 5019708AD

**NOTE:** This pressure hose is intentionally shipped in two pieces. DO NOT install the loose fitting onto line until instructed to do so. Failure to do so can result in damage to the o-rings.

1. Remove the old hose assembly. Ensure the threads and o-ring seats in the power steering pump and hydraulic fan assembly are free of dirt and debris.
2. Lubricate the two o-rings on the loose hydraulic fan fitting with recommended power steering fluid. There is one o-ring located on the inside and one o-ring on the outside of the fitting. Install the fitting into the hydraulic fan assembly and torque to the manufacturers specifications.
3. Lubricate the o-ring on the power steering pump end of the hose and loosely install into the power steering pump. Route the hose to the hydraulic fan assembly, ensuring it won't come in contact with any moving or hot parts. Torque to the manufacturers specifications.
4. Ensure the fan end of the hose is free of dirt and debris. Lubricate it with power steering fluid and carefully install onto the hydraulic fan fitting until an audible "click" is heard. Check to ensure the line is fully seated onto the fitting. Bleed system according to manufacturer specifications.

*While every attempt is made to ensure that the information contained in these instructions are correct, no liability can be accepted by the authors for loss, damage or injury caused by any errors in, or omissions from the information given. All service should be performed by qualified mechanics. Crown Automotive Sales Co., Inc. cannot be held responsible for any mechanical work performed. Standard and accepted safety precautions and equipment should be used in every procedure.*



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